



RECIPROCATING SAW

RACSSB850

USER GUIDE

CAUTION: Read this manual before using this machine!

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1. INTENDED USE

This saw intended to be used for cutting wood with the provided blade; that includes plywood, panelling, composition board and hardwood.

Use this blade only for cutting wood. Cutting others material can create accidents and injuries.

Others type of blades can be used in this machine, such as blades for cutting drywall, plastics, metals, etc.


You can purchase them in specialized stores. Use only accessories of same trademark and recommended.

Ask advice to your retailer.

Do not use this tool for others purposes.

2. SAFETY WARNINGS

2.1 GENERAL POWER TOOL SAFETY WARNINGS

 **WARNING!** Read all safety warnings, instructions, illustrations and specifications provided with this power tool. *Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.*

Save all warnings and instructions for future reference. *The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.*

1) Work area safety

a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*

b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*

c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

2) Electrical safety

a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*

b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*

c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*

d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*

e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*

f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

3) Personal safety

a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*

b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce*

personal injuries.

- c) **Prevent unintentional starting.** Ensure the switch is in the off-position connecting to power source and/or battery pack, picking up or carrying the tool. *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** *A careless action can cause severe injury within a fraction of a second.*

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*
- c) **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- f) **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*

5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained*

2.2 SAFETY INSTRUCTIONS FOR RECIPROCATING SAWS

- a) **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** *Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*
- b) **Use clamps or another practical way to secure and support the workpiece to a stable platform.** *Holding the workpiece by hand or against your body leaves it unstable and may lead to loss of control.*

2.3 SPECIFIC SAFETY RULES








- Do not stare at the tool with the blade touching any surface. The blade action will bounce the tool and may cause bodily injury.
- Allow the tool to come to a complete stop before putting it down. A running tool will jerk when the blade tip contacts any surface.
- Always wear safety glasses or goggles, normal prescription eye or sunglasses are not safety glasses.
- Do not cut oversized work pieces.
- Do not cut nails or screws unless you are using a blade specifically designed for this purpose. Inspect your material before cutting.
- Before switching on the tool, be sure that the blade is not contacting the work piece.
- Keep hands away from moving parts and on the top surface of the work piece. Do not place hands below work surface while saw is operating.
- Check your area for proper clearance before cutting. This will avoid cutting into your workbench, the floor, etc.

2.4 RESIDUAL RISKS

Even with use of the tool as described, it is impossible to eliminate all residual risk factors. The following hazards may be present in connection with the construction and design of the tool:

- Pulmonary lesions if an effective mask is not worn.
- Hearing damage if effective hearing protection is not worn.
- Body injuries caused by vibration emissions if the electrical appliance is used improperly or for a prolonged or poorly maintained period.

2.5 EXPLANATION OF SYMBOLS

	Conforms to relevant safety standards.
	To reduce the risk of injury, the user must read and understand this manual before using this product.
	Wear ear protectors. Exposure to noise can cause hearing loss.
	Wear eye protection.
	Wear respiratory protection.
	Do not dispose of old appliances with domestic rubbish.
	Class II, double isolation(only for charger).


3. YOUR PRODUCT

3.1 DESCRIPTION



1. Saw blade
2. Soleplate
3. Blade clamp and release mechanism
4. Locking button for handle rotation position
5. ON/OFF switch
6. Lock-on button for ON/OFF switch
7. Speed adjuster
8. Cover of carbon brush

3.2 TECHNICAL DATA

Voltage	220-240V~50Hz
Power	850W
No load speed	0-3000/min
Blade stroke	23 mm
Insulation class	II / 
Cutting capacity	Wood 180mm, Aluminum 12mm, Soft metal 8mm
Power cord	5m
Sound power level	L_{wA} : 97,5dB(A) K=5dB(A)
Sound pressure level	L_{pA} : 86,5dB(A) K=5dB(A)
Vibration	Cutting board $a_{h,B}$ =18,481m/s ² K=1,5 m/s ² Cutting wooden beam $a_{h,WB}$ =18,905m/s ² K=1,5 m/s ²

INFORMATION

- The declared vibration total value(s) and the declared noise emission value(s) have been measured in accordance with a standard test method and may be used for comparing one tool with another.
- The declared vibration total value(s) and the declared noise emission value(s) may also be used in a preliminary assessment of exposure.



WARNING!

- The vibration and noise emissions during actual use of the power tool can differ from the declared values depending on the ways in which the tool is used especially what kind of workpiece is processed.
- Need to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).
- Wear hearing protection.

4. OPERATION

4.1 INSTALL / REMOVE THE SAW BLADE

The product is provided with a blade, intended to be used for cutting wood. That includes plywood, panelling, composition board and hardwood.

Use this blade only for cutting wood. Cutting others material can create accidents and injuries. Others type of blades can be used in this machine, such as blades for cutting drywall, plastics, metals, etc. You can purchase them in specialized stores. Use only accessories of same trademark and recommended. Ask advice to your retailer.

- **To install cutting blade:(Figure 1)**

- 1) Unplug power cord first.
- 2) Turn the clamp lever (3) right and guide the saw blade (1) behind the Soleplate(2) into the saw blade clamp (3). Release the clamp lever.
- 3) Pull on blade to make sure it is securely fastened. A loose saw blade can fall out and cause injury.
- 4) Plug in power cord to operate tool.

- **Removing the saw blade**

Before removing, allow the saw blade to cool down. Danger of injury when touching the hot saw blade.

Press the clamping lever (3) right and pull out the saw blade(1). Release the clamp lever (3).



Fig. 1

NOTE: The blade must be inserted with the teeth tuned downwards, the side with the hole must inserted in the spindle. Failure to install the balde will cause damage, accidents and injuries.

4.2 SOLEPLATE ASSEMBLY ADJUSTMENT

- Loosen the two screws at the bottom of the front handle with the hex key provided.(Fig. 2)
- Move the Soleplate (2) in or out to the position required.
- Tighten both screws.



Fig. 2

4.3 STARTING AND STOPPING

To start saw, squeeze On-off Switch(5) with finger. The speed can be adjusted between 0-3000rpm through rotating the speed adjustor (6) To maintain a certain speed, follow the previous instruction and engage the lock on Button. To disengage Lock-on Button(7), simply squeeze the Power Switch to release.



Fig. 3

4.4 ROTATING HANDLE

Press the rotating button, the reciprocating saw could rotate 90° on left and right side to meet different cutting angle requirement.(Figure 4)

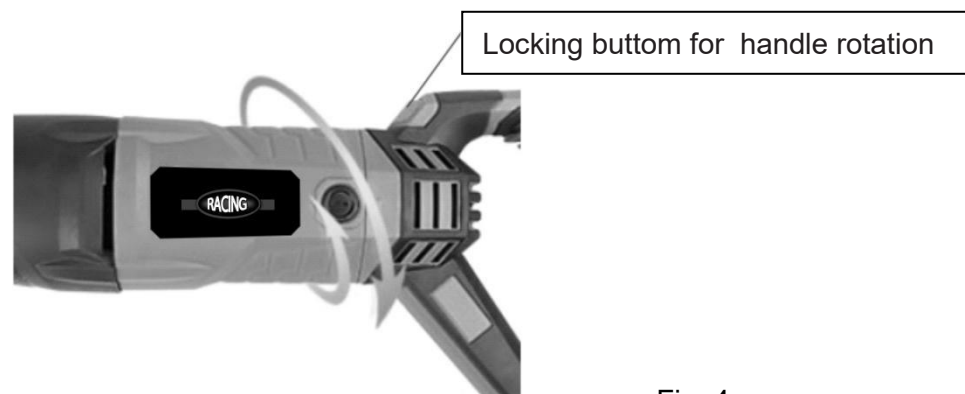


Fig. 4

4.5 GENERAL CUTTING

Hold the saw firmly in front and clearly away from you. Make sure that the blade is clear of any foreign material. Be sure material to be cut is held firmly. Small workpiece should be securely clamped in vice or with clamps to the workbench or table. Mark the line of cut clearly. Depress the lock off button then pull the ON/OFF switch to start the cutting action. Place the base assembly against the workpiece, then move the blade into it. Do not force. Use only enough pressure to keep the saw cutting. Let the blade do the work. The use of excessive pressure that causes bending or twisting of the blade and may break it.

4.6 PLUNGE CUTTING

Mark the line of cut clearly. Choose a convenient starting point inside the area to be cut out and place the tip of the blade over that point. Rest the front edge of shoe assembly on the workpiece and hold firmly in position. Depress the lock off button then pull the ON/OFF switch to start the cutting.

Make sure that blade does not touch work until motor reaches full speed, since this could cause loss of control resulting in serious injury. With blade at full cutting speed, slowly tilt saw downward until the blade starts cutting. After blade penetrates the workpiece, tilt saw until blade is perpendicular to the workpiece.

WARNING!

Blade longer than 15cm can whip and should not be used for plunge cutting. Failure to heed this warning can result in serious personal injury.

Cutting into electrical wiring can cause the blade, blade clamp and the saw assembly to become electrically live. Do not touch metal part parts when cutting into a wall. Grasp only the insulated surfaces on the tool. make sure the hidden electrical wiring, water pipes, and mechanical hazards are not in the blade path when cutting into a wall.

4.7 METAL CUTTING

You may cut metal such as sheet steel, pipe, steel rod, aluminium, brass and copper with this tool by using the appropriate cutting blade (do not use the provided blade but buy a blade for metal cutting matching with this tool).

When metal cutting:

- Do not twist or bent the blade.
- Do not force the tool and use a slow speed setting.
- Use a cutting oil when cutting soft metal and steel. Cutting oil also keeps the blade cool, increases cutting action and prolongs blade life.
- Never use gasoline since normal sparking of motor could ignite fumes.
- Clamp the workpiece firmly and cut close to the clamping point to eliminate any vibration of the workpiece. When cutting conduit pipe or angle iron, clamp the workpiece in a vice if possible and cut close to the vice. To cut thin sheet material, "sandwich" the material between hardboard or plywood and clamp the layers to eliminate vibration and material tearing.

5. MAINTENANCE AND STORAGE

• **WARNING.** Do not allow brake-fluids, gasoline, petroleum-based products penetrating oils, etc. Come in contact with plastic parts. They contain chemicals that can damage, weaken or destroy the housing, thus compromising the integrity of the double insulation.

• **Inspecting the mounting screws.**

Regularly inspect all mounting screws and ensure that they are properly tightened. Should any of the screws be loose, tighten them immediately. Failure to do so could result in serious injuries.

• **Maintenance of the motor.**

The motor unit winding is the very “heart “ of the power tool. Exercise due care to ensure the winding does not become damaged and/or wet with oil or water.

•Inspection the carbon brushes

The motor employs carbon brushes which are consumable parts. Since an excessively worn carbon brush could result in motor trouble, replace the carbon brush with an identical part when it becomes worn to or near the limit. In addition, always keep carbon brushes clean and ensure that they slide freely with in the brush holder

WARNING:

A set of spare carton brush is included in this package for replacement purposes. The check and replacement of the brushes should only be performed by a qualified service technician using identical parts to ensure the integrity of double insulation. To assure the safety of our customers, we strongly recommend against the consumers checking and changing the brushes.

NOTE: Under normal usage, the carbon brushes will last beyond the 90 day warranty period. Therefore, do not open the body housing within 90 days of purchase to inspect the brushes or the manufacturer warranty will void at that time, please see warranty section if a return is necessary.

NOTE: Please read “WARNING” or previous section regarding checking and changing of the carbon brushes.

6. DISPOSAL



Electrical products should not be discarded with household products. According to the European Directive 2012/19/UE on waste electrical and electronic equipment and its implementation into national law, electrical products used must be collected separately and disposed of at collection points provided for this purpose. Talk with your local authorities or dealer for advice on recycling.

7. DECLARATION OF CONFORMITY



BUILDER SAS

**32, rue Aristide Bergès - ZI 31270 Cugnaux – France
declare that the machine**

Designation: Reciprocating saw

Model: RACSSB850

Serial number: 20230302716-20230303715

Is in conformity with the European Directives:

Machine Directive 2006/42/EC

EMC Directive 2014/30/EU

RoHs Directive (EU)2015/863 amending 2011/65/EU

This product is also in conformity with the following standards:

EN62841-1:2015

EN 62841-2-11:2016+A1:2020

EN IEC 55014-1:2021

EN IEC 55014-2:2021

EN IEC 61000-3-2:2019+A1:2021

EN 61000-3-3:2013+A1:2019+A2:2021

The technical documentation is kept by: Olivier Patriarca

Cugnaux, 24/11/2022

A handwritten signature in black ink, appearing to read 'Philippe MARIE', is written over a faint circular stamp or watermark.

Philippe MARIE / PDG

8. WARRANTY



WARRANTY

The manufacturer guarantees the product against defects in material and workmanship for a period of 2 years from the date of the original purchase. The warranty only applies if the product is for household use. The warranty does not cover breakdowns due to normal wear and tear.

The manufacturer agrees to replace parts identified as defective by the designated distributor. The manufacturer does not accept responsibility for the replacement of the machine, in whole or in part, and/or ensuing damage.

The warranty does not cover breakdowns due to:

- insufficient maintenance.
- abnormal assembly, adjustment or operations of the product.
- parts subject to normal wear and tear.

The warranty does not extend to:

- shipping and packaging costs.
- using the tool for a purpose other than that for which it was designed.
- the use and maintenance of the machine done in a manner not described in the user manual.

Due to our policy of continuous product improvement, we reserve the right to alter or change specifications without notice. Consequently, the product may be different from the information contained therein, but a modification will be undertaken without notice if it is recognized as an improvement of the preceding characteristic.

READ THE MANUAL CAREFULLY BEFORE USING THE MACHINE.

When ordering spare parts, please indicate the part number or code, you can find this in the spare parts list in this manual. Keep the purchase receipt; without it, the warranty is invalid. To help you with your product, we invite you to contact us by phone or via our website:

- **+33 (0)9.70.75.30.30**
- **<https://services.swap-europe.com/contact>**

You must create a "ticket" via the web platform.

- Register or create your account.
- Indicate the reference of the tool.
- Choose the subject of your request.
- Describe your problem.
- Attach these files: invoice or sales receipt, photo of the identification plate (serial number), photo of the part you need (for example: pins on the transformer plug which are broken).



9. PRODUCT FAILURE

WHAT TO DO IF MY MACHINE BREAKS DOWN?

If you bought your product in a store:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.

Go to the store with the complete machine and with the receipt or invoice.

If you bought your product on a website:

- a) Empty the fuel tank if your product has one.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.
- c) Create a SWAP-Europe service ticket on the site: <https://services.swap-europe.com> When making the request on SWAP-Europe, you must attach the invoice and the photo of the nameplate (serial number).
- d) Contact the repair station to make sure it is available before dropping off the machine.

Go to the repair station with the complete machine packed, accompanied by the purchase invoice and the station support sheet downloadable after the service request is completed on the SWAP-Europe site

For machines with engine failure from manufacturers BRIGGS & STRATTON, HONDA and RATO, please refer to the following instructions.

Repairs will be done by approved engine manufacturers of these manufacturers, see their site:

- <http://www.briggsandstratton.com/eu/fr>
- <http://www.honda-engines-eu.com/fr/service-network-page;jsessionid=5EE8456CF39CD572AA2AEEDFD290CDAE>
- <https://www.rato-europe.com/it/service-network>

Please keep your original packaging to allow for after-sales service returns or pack your machine with a similar cardboard box of the same dimensions.

For any question concerning our after-sales service you can make a request on our website <https://services.swap-europe.com>

Our hotline remains available at +33 (9) 70 75 30 30.



10. WARRANTY EXCLUSIONS

THE WARRANTY DOES NOT COVER:

- Start-up and setting up of the product.
- Damage resulting from normal wear and tear of the product.
- Damage resulting from improper use of the product.
- Damage resulting from assembly or start-up not in accordance with the user manual.
- Breakdowns related to carburetion beyond 90 days and fouling of carburetors.
- Periodic and standard maintenance events.
- Actions of modification and dismantling that directly void the warranty.
- Products whose original authentication marking (brand, serial number) has been degraded, altered or withdrawn.
- Replacement of consumables.
- The use of non-original parts.
- Breakage of parts following impacts or projections.
- Accessories breakdowns.
- Defects and their consequences linked to any external cause.
- Loss of components and loss due to insufficient screwing.
- Cutting components and any damage related to the loosening of parts.
- Overload or overheating.
- Poor power supply quality: faulty voltage, voltage error, etc.
- Damages resulting from the deprivation of enjoyment of the product during the time necessary for repairs and more generally the costs related to the immobilization of the product.
- The costs of a second opinion established by a third party following an estimate by a SWAP-Europe repair station
- The use of a product which would show a defect or a breakage which was not the subject of an immediate report and/or repair with the services of SWAP-Europe.
- Deterioration linked to transport and storage*.
- Launchers beyond 90 days.
- Oil, petrol, grease.
- Damages related to the use of non-compliant fuels or lubricants.

* In accordance with transport legislation, damage related to transport must be declared to carriers within 48 hours maximum after observation by registered letter with acknowledgement of receipt.

This document is a supplement to your notice, a non-exhaustive list.

Attention: all orders must be checked in the presence of the delivery person. In case of refusal by the delivery person, it you must simply refuse the delivery and notify your refusal.

Reminder: the reserves do not exclude the notification by registered letter with acknowledgement within 72 hours.

Information: Thermal devices must be wintered each season (service available on the SWAP-Europe site). Batteries must be charged before being stored.



BUILDER SAS
32, rue Aristide Bergès - ZI 31270 Cugnaux - France
MADE IN PRC 2023